

# INTERNATIONAL PAPER HUNGARY KFT.

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## VICTORIA Balance „Exclusive”

Parameter	Unit	Value	Comments
Size		A4	
Grammage	g/m <sup>2</sup>	80 ± 2	Computerized measurement and adjustment. Calibration of measuring heads and parameter control according to PN-ISO 536:1996
Moisture	%	3,8-5,0	Computerized measurement and adjustment. Calibration of measuring heads and parameter control according to PN-ISO 287:1994
Thickness	µm	108 ± 3	PN-EN ISO 534:2005
Whiteness CIE		166 ± 2	PN-ISO 11475:2002 Top and bottom avg
Opacity	%	≥94	ISO 2471:1998
Air Permeability	cm <sup>3</sup> /min	≤1.250	PN-P-50176-3:1994
Smoothness	cm <sup>3</sup> /min	160±50	PN-93/P-50166.02 Top and bottom avg

**Conditioning at:** RH 50 ± 2 % temp. 23± 1°C PN-EN-20187 :2000  
ISO 9001 – Quality control, ISO 14001 – Environmental protection, ISO 9706 – Permanent paper  
OHSAS 18001 – Health and Safety

The **VICTORIA Balance “Exclusive”** paper produced by International Paper – Kwidzyn sp. z. o.o. is made from own manufactured Elementary Chlorine Free pulp. Manufacturing process is carried out in neutral environment. Precipitated calcium carbonate used as a filler ensures appropriate alkaline reserve requisite to meet PN-EN ISO 9706:2001 standard “Information and documentation – Paper for documents – Requirements for permanence.”

Budaörs, 2010.10.09.

Konrad Sipos  
Managing Director